



Shield Industries, Inc.

ST-7

1 HOUR FIRE ASSEMBLY - 6" STEEL PIPE COLUMN

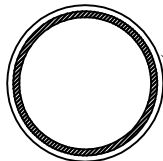
Typical Assembly - 6" steel pipe, used vertically as a column



TO ACHIEVE 1 HOUR FIRE RATING:

PREPARATION OF STEEL MEMBER: CLEAN AND APPLY ALKYD PRIMER @ 2.5 MIL.

APPLY 40 MIL THICKNESS (DRY) OF ForceField® FireGuard® E-84 TO ALL EXPOSED SIDES OF STEEL BEAM.



40 MIL THICKNESS (DRY) OF FFG
E-84 INTUMESCENT COATING

SCALE: N.T.S.

FIRE TEST ENDURANCE RATING:	1 HOUR
STANDARD TESTED TO:	ASTM E-119 Structural Steel Section; NFPA 251; UL 263; ULC S-101-07 with No Load Capacity, No Restraint, Small Scale Test
FIRE TESTED LABORATORY:	GUARDIAN FIRE TESTING LABORATORIES, INC. 480 HINMAN AVE. BUFFALO, NY 14216
REPORT NO:	GL 115611, GL88311
PRODUCT:	ForceField® FireGuard® E-84 INTUMESCENT COATING (FFG E-84)
MANUFACTURER:	SHIELD INDUSTRIES, INC. 131 SMOKEHILL LANE WOODSTOCK, GA 30188

* SEE MANUFACTURER APPLICATION INSTRUCTIONS AND SPECIFICATIONS FOR SURFACE PREPARATION AND APPLICATION PROCESS