



**ST-15**

## 1 HOUR FIRE ASSEMBLY- MEDIUM WEIGHT STRUCTURAL STEEL BEAM

TYPICAL ASSEMBLY - MEDIUM WEIGHT STRUCTURAL STEEL MEMBER USED HORIZONTALLY AS A BEAM OR 45 DEG BRACING

*Medium weight defined as 10 LBS-23.9 LBS. per liner foot of material*



TO ACHIEVE 1 HOUR RATING:

PREPARATION OF STEEL MEMBER: CLEAN AND APPLY COMPATIBLE STEEL PRIMER @ 2.5 MIL.

APPLY 30 MIL THICKNESSES (DRY) OF ForceField® FireGuard® E-84 TO ALL EXPOSED SIDES OF STEEL BEAM.



30 MIL THICKNESS (DRY) OF FFG E-84  
INTUMESCENT COATING

SCALE: N.T.S.

FIRE TEST ENDURANCE RATING:	1 HOUR
STANDARD TESTED TO:	ASTM E-119-11A STRUCTURAL STEEL SECTION; NFPA 251; UL 263; ULC S-101-07 WITH NO LOAD CAPACITY, NO RESTRAINT, SMALL SCALE TEST
FIRE TESTED LABORATORY	GUARDIAN FIRE LABORATORIES, INC. 480 HINMAN AVE. BUFFALO, NY 14216
REPORT NO:	GL 883II
PRODUCT:	ForceField® FireGuard E-84® INTUMESCENT COATING (FFG E-84)
MANUFACTURER:	SHIELD INDUSTRIES, INC. 131 SMOKEHILL LANE WOODSTOCK, GA 30188
*SEE MANUFACTURER APPLICATION INSTRUCTIONS AND SPECIFICATIONS FOR SURFACE PREPARATION AND APPLICATION PROCESS	